



Overview

As a North American leader in the manufacture of aluminum extrusions and specialty alloy aluminum extrusion billets, we at Bonnell Aluminum™ recognize that our highest responsibility is to help customers deliver innovative, competitive products to market, so that they enjoy a true competitive advantage. In keeping with this commitment, we offer a variety of capabilities and resources, including:



- Multiple manufacturing facilities within North America and international relationships
 - ◆ Extrusion plants with casting capabilities
 - ◆ Automotive specialization in select plants
- Comprehensive extrusion press capabilities
- Full range of container sizes
- Billet casting facilities producing a wide range of soft and medium-strength alloys
- Scrap recycling programs
- Thermal barrier capabilities
- Full finishing capabilities, including wet paint, bright and other decorative anodizing and commercial and architectural anodizing
- Fabrication facilities with drilling, punching, welding, milling, deburring, cut to length and miter cut

Accreditations

Also, our plants are state-of-the-art examples of continuous innovation and lean manufacturing methods.

Our individual plants have earned numerous accreditations in this pursuit, such as:

- ISO/TS 16949
- ISO 9001:2000

Customer Service

Beyond these extensive resources, capabilities and accreditations, Bonnell offers customers comprehensive services.

- Reserve Program to ensure fixed lead time regardless of business cycle or economic conditions
- Comprehensive engineering design resources and experience to aid in product development
- Technical/metallurgical expertise to assist with the manufacturing and performance of your product
- Web-based ordering, tracking, feedback and account history systems to help ensure you have what you need when you need it
- EDI to seamlessly enhance information flow between systems
- Regional customer service centers, so we can offer full responsiveness to your needs as they arise

To find out more see your Bonnell Aluminum representative or visit us on the web.

WWW.BONLALUM.COM

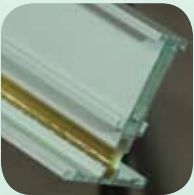


Casting

As an extruder, Bonnell Aluminum™ understands the need for consistent billet quality. We continue investing in and upgrading casting operations to ensure billet quality that will meet today's needs and those of the future.

Extrusions

Bonnell Aluminum™ leads the way in creating a full range of high-quality aluminum extrusions for use throughout North America and overseas. Continuous investment in handling, quenching and heat-treating systems enables Bonnell to participate in today's changing markets.



Thermal Barrier

Our thermal break capabilities offer structural integrity while minimizing or eliminating thermal transfer. Bonnell Aluminum™ offers Pour & Debrided, Foam & Debrided and Skip Debrided as well as Thermal Bar®, a special thermal strip system offering superior insulation and structural integrity with two-tone design capabilities. Azo-Brading is also available for Pour & Debrided and Skip Debrided applications.

Anodizing

Bonnell Aluminum™ offers a variety of anodizing treatments that deliver value, including our own revolutionary Acid Etch Anodizing treatment. In addition to a more appealing appearance, these treatments offer increased durability as well as lower maintenance costs. Bonnell offers mechanical finishing services including polishing, brushing and directional and spiral sanding.



Painting

Delivering the best in both substance and style, Bonnell Aluminum™ offers a wide range of painting options in addition to other services. Bonnell's paint applications are designed to meet or exceed the full spectrum of AAMA specifications.

Fabrication

Bonnell Aluminum™ offers a unique combination of comprehensive fabrication capabilities applicable to extruded products—including cutting, stamping, mitering, punching, welding, drilling, milling and assembling.



These capabilities coupled with a dedication to consistent quality, customer service, flexibility and reliable delivery make Bonnell Aluminum the clear choice for all your needs.

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